



Note:

- MAIN RING MUST BE FIXED IN OPERATION WITH 24pcs of SCREW M8, St 12.9, TIGHTENING TORQUE 42Nm
- Unsealed space, see assembly manual in catalogue TS G

RECOMENDATION FOR SEALING MOTOR FLANGE:

- recommended tolerance for fitting diameter (Ø176 ^{-0.03}_{-0.06})