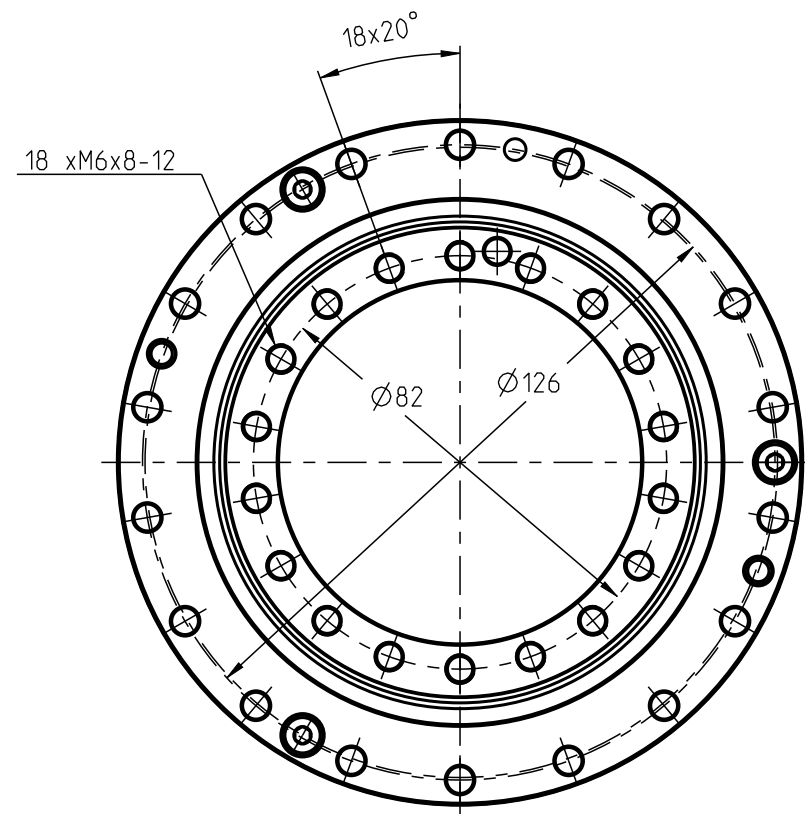
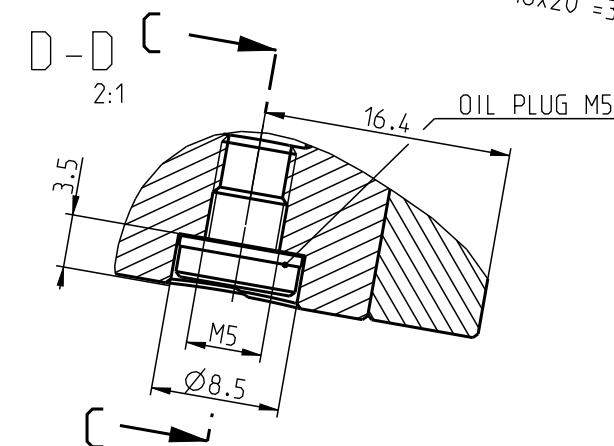
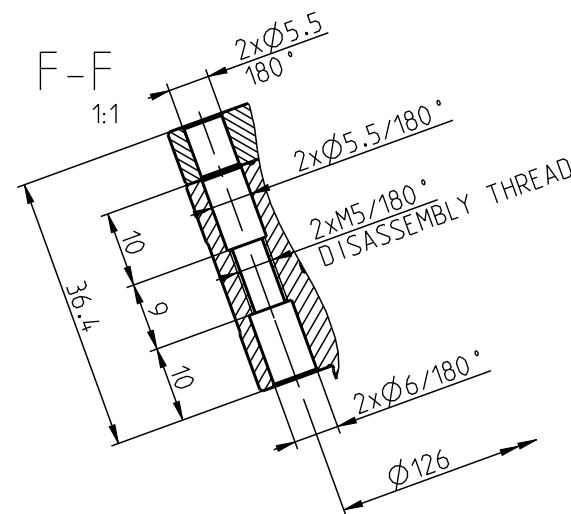
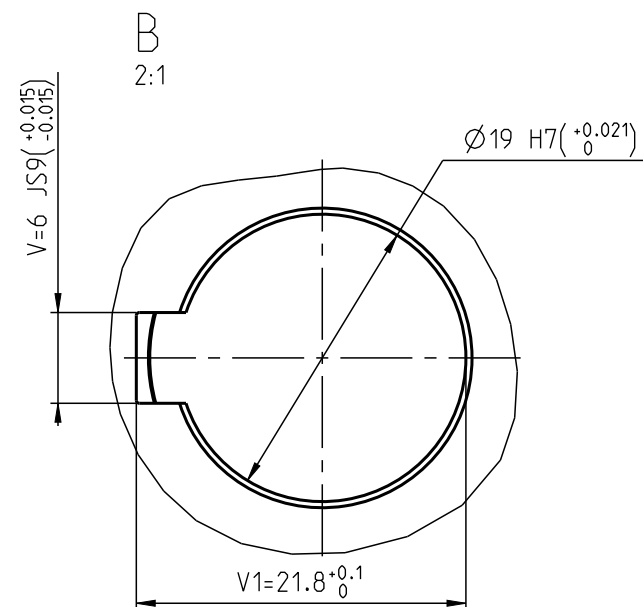


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UNSEALED FROM INPUT SIDE

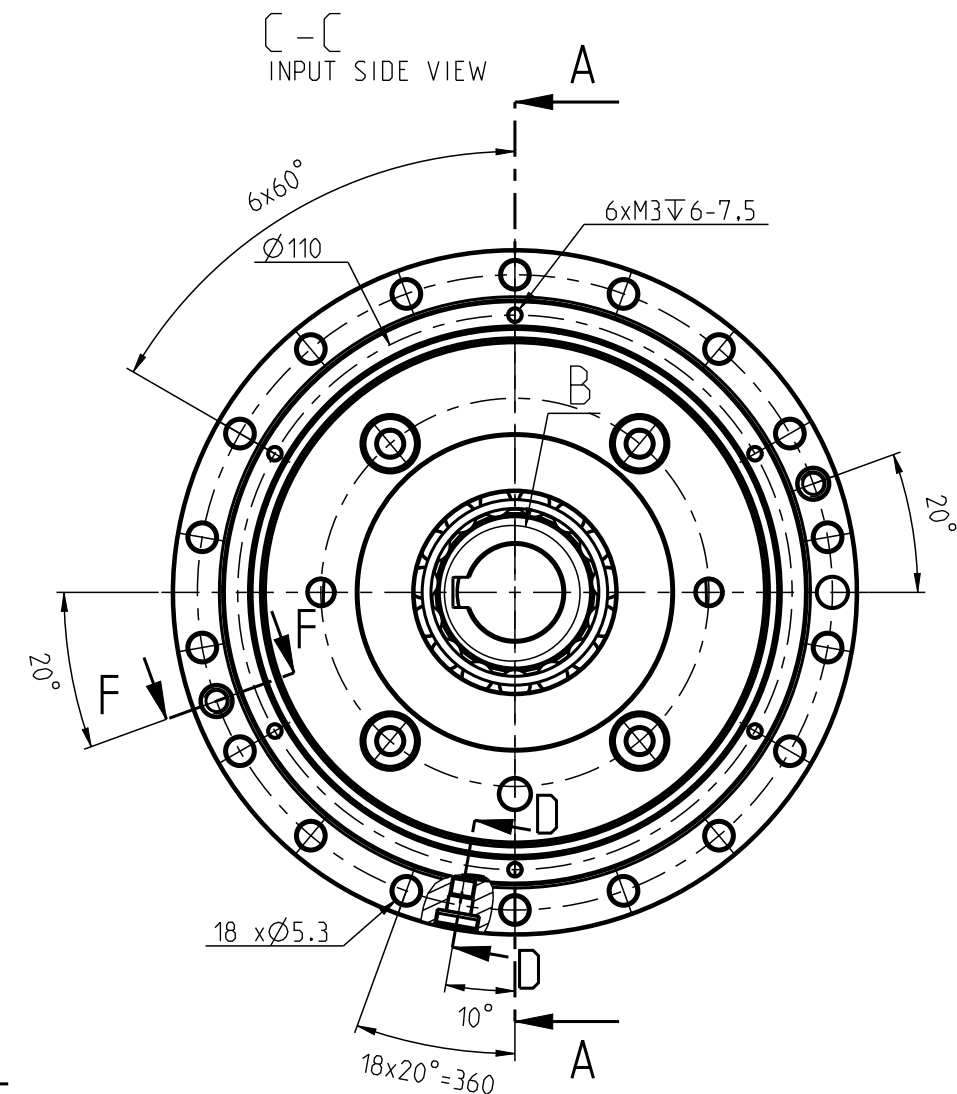
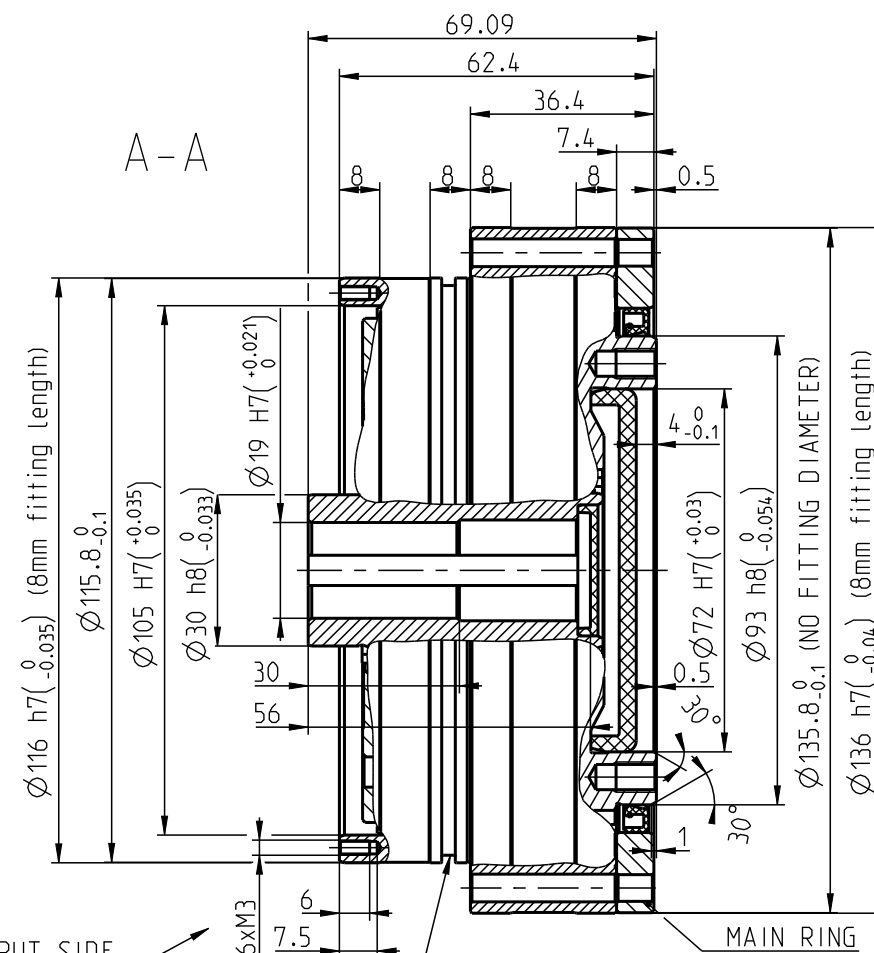
GROOVE FOR O-RING 110x2



CONFIDENTIAL
HANDLING, STORAGE AND / OR OPERATION OF ANY SPINEA GEAR REDUCER OR ACTUATOR
HAS TO COMPLY WITH THE CONDITIONS AND REQUIREMENTS SET FORTH IN
SPINEA PRODUCT CATALOGUE AND THE RESPECTIVE USER MANUAL (WARRANTY CONDITION).




#	i	Poznamka/ Note
E	35	Standard
C	63	Standard
F	97	Standard
H	135	Standard

Note:
- Main ring must be fixed in operation with
18pcs screw M5 St 12.9, TIGHTENING TORQUE 8Nm
- Unsealed space, see assembly manual in catalogue TS G
- RECOMENDATION FOR SEALING MOTOR FLANGE:
Recommended tolerance for fitting diameter (Ø105 $\begin{smallmatrix} -0.03 \\ -0.06 \end{smallmatrix}$)



*	Hriadelova Zátka/ Shaft Plug	Zátka/ Plug	Note/ Poznamka
A	So zátkou/ With plug	So zátkou/ With plug	Standard
B	So zátkou/ With plug	Bez zátky/ Without plug	Na požiadanie/ On request
C	Bez zátky/ Without plug	So zátkou/ With plug	Na požiadanie/ On request
D	Bez zátky/ Without plug	Bez zátky/ Without plug	Na požiadanie/ On request

Vers/Revs		Change		Date		Signature	
- /1xa		Change: K22-0166		28-Feb-22		Jackovic	
Material		-					
Semi-Product		- -		Pieces		-	
Attachment				Techn.Prepared			
Design Prepared		M.Menyko 20-Apr-20		Techn.Checked			
Design Checked		R.Klucar		Confirmed		-	
Manuf.Checked				Valid From			
TS 135-i-G-P19-0811*				TS 135 G			
Description				Type			

								SPINEA			
								BY TIMKEN			
				Undimensioned Edges = 0.3x45°, Rounding R0.3							
				General Tolerances - STN EN 22768-mK							
Weight [kg]				4.647				Scale		1:1.5	
								Position		-	
Model Name/ Vers.				135_000G_P19_0811_P/ -.4							
Drawing Name/Vers.				135_000G_P19_0811_P/							
Sheet/Sheets		1/1		ARTIKEL		390131-					
0-811 P00 #00-3				- /b							
Drawing-No				Vers/Revs							